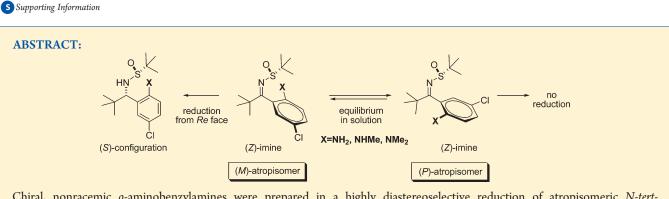
Asymmetric Synthesis of 1,3-Diamines. II: Diastereoselective Reduction of Atropisomeric *N-tert*-Butanesulfinylketimines

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Chiral, nonracemic *o*-aminobenzylamines were prepared in a highly diastereoselective reduction of atropisomeric *N*-tertbutanesulfinylketimines. The ortho-substituent ensures the distinct reactivity of atropisomers 4d-f. The free energy of activation for atropisomerization of sulfinylimines 4d-f in THF- d_8 was determined by NMR methods to range from 70.8 to 97.9 kJ/mol.

INTRODUCTION

Chiral, nonracemic α -methylbenzylamines have found numerous applications in asymmetric synthesis.¹ Introduction of an ortho-substituent often enhances enantioselectivity and endows this chiral entity with 1,3-bidentate properties, thus considerably expanding the scope of potential applications. Thus, enantiopure o-hydroxybenzylamines² have been employed as chiral ligands for asymmetric addition of dialkyl zinc reagents to aldehydes³ and in the enantioselective reduction of ketones,⁴ whereas omethoxybenzylamines have been used in the design of highly efficient phosphoramidite ligands for Ir-catalyzed asymmetric allylic substitution reaction.⁵ Furthermore, chiral o-phosphinobenzylamines are useful bidentate ligands for enantioselective hydrogenation.⁶ Finally, o-aminobenzylamines have also been employed as efficient chiral catalysts⁷ and chiral reagents.⁸ However, even broader application of o-aminobenzylamines in asymmetric synthesis has been hampered by lack of convenient methods for their preparation.

Herein we report an efficient approach toward chiral, nonracemic *o*-aminobenzylamines **1**, **2** (Figure 1) via the diastereoselective reduction of *N*-tert-butanesulfinylketimines.^{9,10} This study was stimulated by our recent demonstration of unusual directing effects by the ortho-substituent in the diastereoselective reduction of *N*-tert-butanesulfinylketimines.¹¹ Thus, we showed that the ortho-substituent controls the E/Z geometry of diaryl *N*tert-butanesulfinylketimines and established that there is a correlation between facial selectivity of the reduction and the E/Zgeometry of the starting ketimines. Our new investigation reinforces the observed correlation by increasing the structural diversity of ketimines as well as provides additional insights into the relationship

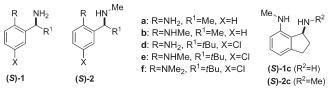


Figure 1. Target diamines 1 and 2.

between the reactivity and structure of *N-tert*-butanesulfinylketimines. In particular, we demonstrate herein the distinct reactivity of configurationally stable atropisomers of *N-tert*-butanesulfinylketimines in the diastereoselective reduction with representative hydride reducing agents.

RESULTS AND DISCUSSION

Synthesis and Structural Analysis of Sulfinylimines 4a–f. Following the procedure reported in the literature,¹² heating of ketones $3a-e^{13}$ with (R_S) -tert-butanesulfinamide at 75 °C in the presence of Ti(OEt)₄ (Scheme 1) afforded sulfinylimines 4a-e. Sulfinylimine 4f could not be synthesized in the reaction of ketone 3f with (R_S) -tert-butanesulfinamide even under forcing conditions (heating at 120 °C in Ti(OEt)₄ without solvent). Therefore, 4f was obtained from (Z)-4e by a deprotonation–alkylation sequence (Scheme 1).

Sulfinylimines **4a**,**b** were formed as *E*-isomers (entries 1 and 2, Table 1) as evidenced by the X-ray crystallographic analysis. The

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formation of E-sulfinylimines 4a,b is noteworthy because structurally related ortho-substituted acetophenone imines favor the opposite, i.e. Z-geometry.¹⁴ The preference for E-isomers of sulfinylimines 4a,b was attributed to stabilization by an intramolecular hydrogen bond between the nitrogen of the aniline and that of the imino group, as evidenced by the 2.66-2.68 Å distance¹⁵ between the two nitrogens in crystal lattices of sulfinylimines 4a,b (see N1-N2 distances in entries 1 and2, Table 1). The intramolecular hydrogen bond enforces a syn-periplanar relationship between the aniline ring and the C=N bond of the imines 4a, b (see C1-C2-C3-N2 torsion angles, Table 1), and places the sulfoxide moiety in the trans position.¹⁶ As anticipated, sulfinylimine 4c was obtained as E-isomer. Zgeometry is unfavorable because of nonbonded steric interactions between the ortho-substituent and the sulfinylimine moiety in the conformationally fixed 2,3-dihydro-1H-indene scaffold.

Surprisingly, the structurally related sulfinylimines 4d-f exist as Z-isomers in the crystalline form as evidenced by X-ray analysis (entries 3–5, Table 1). Apparently, the *E* geometry of sulfinylimines 4d-f is unfavorable due to the nonbonded

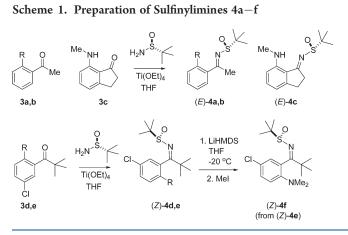
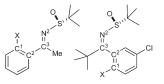


Table 1. Selected Crystallographic Parameters for Sulfinylketimines 4a,b,d-f



(*E*)-4a: X=NH₂ (*E*)-4b: X=NHMe

(**Z)-4d**: X=NH₂ (**Z)-4e**: X=NHMe (**Z)-4f**: X=NMe₂

entry	imine (R_S) -4	$N^{1}-N^{2}$ (Å)	$C^1 - C^2 - C^3 - N^2$ torsion angle	$C^3 - N^2 - S - O$ torsion angle
1	(E)- 4 a	2.683	-10.9	-138.9
2	(E)- 4b	2.658	6.3	-140.6
3	(Z) -4 \mathbf{d}^a		-77.9	-82.5
4	(Z) -4 e^b		79.7 (P)	-95.5 (P)
			-84.1(M)	-102.0(M)
5	(Z) -4 \mathbf{f}^{a}		-111.2^{c}	-93.5°

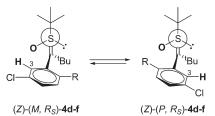
steric interactions between the bulky chiral auxiliary and the *tert*butyl group of the imine moiety. Hence, the stabilization by the intramolecular hydrogen bond between the nitrogen of the aniline and that of the sulfinyl group is overriden by steric interactions in sulfinylimines (Z)-4d-e. In the observed Zgeometry, *tert*-butyl groups are positioned mutually trans with respect to the C=N bond, and the ortho-substituted phenyl moieties of imines 4d-f are twisted out of the C=N plane (see C1-C2-C3-N2 torsion angles, Table 1). Furthermore, sulfinylimine (Z)-4e exists as a 1:1 mixture of (M) and (P) atropisomers in the crystal lattice, apparently because of a hindered rotation about the aryl-imine axis. By intriguing contrast, individual crystals of sulfinylimines (Z)-4d and (Z)-4f were obtained exclusively as the (M)-atropisomers (see Table 1).

(*E*)-Sulfinylimines 4a,b were the only species observed in THF- d_8 and CDCl₃ solutions at ambient temperature. The absence of (*Z*)-4a,b isomers (within NMR detection limits) suggests a high configurational stability of the *E*-isomers in various solvents, apparently owing to the stabilizing effect of the intramolecular hydrogen bond. On the other hand, sterically hindered sulfinylimines 4d—f existed solely as the (*Z*)-isomers in THF- d_8 solution. Furthermore, each of the sulfinylimines (*Z*)-4d—f appeared as a mixture of (*M*) and (*P*) atropisomers. Thus, when a single crystalline atropisomer (*Z*)-(*M*)-4d was dissolved in THF- d_8 at room temperature, the ¹H NMR spectrum of the resulting suspension showed two sets of signals in a ratio of 78:22.¹⁷ Likewise, a 79:21 ratio of isomers was formed when the crystalline 1:1 mixture of (*Z*)-4e atropisomers was dissolved in THF- d_8 .

Crystalline atropisomer (Z)-(M)-4f displayed high configurational stability in THF- d_8 solution at -15 °C, and none of the isomeric (Z)-(P)-4f was observed after 24 h. However, isomerization to a 1:1 equilibrium mixture of atropisomers (Z)-(M)-4f and (Z)-(P)-4f occurred within 6 h at room temperature.¹⁸ Remarkably, the atropisomers of (Z)-4f could be easily separated by chromatography on silica gel. The individual atropisomers (Z)-(M)-4f and (Z)-(P)-4f are stable in the crystalline form at -18 °C for more than three weeks.

^{*a*} Crystallized as individual (*M*)-atropisomer. ^{*b*} Crystallized as 1:1 mixture of (*M*):(*P*) atropisomers in the unit cell. ^{*c*} Average values of two molecules crystallized in a unit cell.

Table 2. Rate Constants and Free Energy of Activation for Atropisomerization of Sulfonylketimines (Z)-4d-f in THF- d_8



				$(P) \rightarrow (M)$		$(M) \rightarrow (P)$		
entry	imine	R	(<i>M</i>):(<i>P</i>) ratio, %	$k, { m s}^{-1}$	$\Delta G^{\ddagger}_{258} (\text{kJ/mol})$	k_{-1}, s^{-1}	$\Delta(\Delta G^{\ddagger}_{258}), \mathrm{kJ/mol}$	$\Delta G^{\ddagger}_{258}$ (kJ/mol)
1	(Z)-4d	NH ₂	22:78 ^{<i>a</i>}	$62 imes 10^{-4}$	73.8	221×10^{-4}	71.1	2.7
2	(Z)- 4e	NHMe	21:79 ^{<i>a</i>}	$66 imes 10^{-4}$	73.7	$247 imes 10^{-4}$	70.8	2.9
3	(Z)-4f	NMe ₂	$1:1^{b}$	$0.45 imes 10^{-4}$	97.9 ^c	$0.45 imes 10^{-4}$	97.9 ^c	0
^{<i>a</i>} Determined in THF- d_8 at 258 K by NMR. ^{<i>b</i>} Determined in THF- d_8 at 298 °C by NMR. ^{<i>c</i>} Corresponds to $\Delta G^{\ddagger}_{298}$ (kJ/mol).								

The structural assignment of atropisomers (*Z*)-4d,e in *solution* was based on the differences in chemical shifts of H-3 and C-3 between the (*M*) and (*P*) atropisomeric series. Thus, the corresponding signals in the case of stable atropisomer (*Z*)-(*M*)-4f¹⁹ appeared downfield compared with those in the isomeric (*Z*)-(*P*)-4f, apparently due to the deshielding of the orthoposition by the sulfoxide oxygen (see Newman projections in the graphic of Table 2).²⁰ Similar differences between the chemical shifts of H-3 and C-3 were observed also for all atropisomeric sulfinylimines (*Z*)-4d-f ($\Delta\delta$ [¹H] = 0.03-0.05 ppm, $\Delta\delta$ [¹³C] = 1.5-2.6 ppm).²¹ Consequently, the major atropisomers (*Z*)-4d,e in solution were assigned (*P*) geometry. The predominance of (*P*) atropisomers of (*Z*)-4d,e in solution was further supported by DFT calculations by using a B3LYP/6-31G(d,p) basis set.²² Accordingly, (*Z*)-(*P*)-4e was calculated to be more stable by 4.7 kJ/mol than the isomeric (*Z*)-(*M*)-4e.

To account for the observed fast interconversion of sulfinylimines (*Z*)-4d,e in solutions, the free energy of activation and rate constants for the atropisomerization of (*Z*)-4d–f were determined in THF- d_8 by NMR methods.²³ Barriers to the rotation around the aryl-imine bond of (*Z*)-4d,e isomers in THF- d_8 varied from 70.8 to 73.8 kJ/ mol (see Table 2), values that are comparable to the isomerization barriers of related aryl ketimines.²⁴ The observed ground-state energy differences ($\Delta\Delta G^{\ddagger_{258}}$) correlate well with the equilibrium ratio of atropisomers in THF- d_8 was determined to be 97.9 kJ/mol (see Table 2), which is considerably higher than the interconversion barriers for (*Z*)-4d,e and comparable to the atropisomerization barriers of the most hindered (*Z*)-ketimines.²⁵

Diastereoselective Reduction of Sulfinylimines 4a-f. The reduction of imines 4a-f was carried out by using BH₃·THF or DIBAL at -78 °C in THF (Table 3, conditions A and B, respectively). Both reducing agents ensured excellent levels of diastereoselectivity. Furthermore, the purity of the major diastereomers 5a-f could be readily increased to >99:1 dr by flash column chromatography.

The relative configuration at the newly created asymmetric carbon was determined for reduction products 5a,b,d,e as well as for derivatives 6c and 7f by X-ray crystallographic analysis. Sulfinylamides 5a-c were formed with the *R* absolute configuration at the newly created asymmetric center, whereas reduction products 5d-f possessed the *S* configuration. These results reinforced

previously reported correlation between the sense of asymmetric induction and the favored *E* or *Z* configuration of the starting imines $4\mathbf{a}-\mathbf{f}$.¹¹ Accordingly, the reduction of (*E*)- $4\mathbf{a}-\mathbf{c}$ resulted in formation of (*R_S*,*R*)- $5\mathbf{a}-\mathbf{c}$ whereas (*Z*)- $4\mathbf{d}-\mathbf{f}$ afforded sulfinylamides (*R_S*,*S*)- $5\mathbf{d}-\mathbf{f}$.

The correlation between the facial selectivity of the reduction and E or Z geometry of the starting ketimines implies the involvement of a cyclic transition state for the reduction. Consequently, a chelation-controlled reduction mechanism²⁶ is proposed, where borane or DIBAL forms an "ate" complex with sulfinyl oxygen,²⁷ ensuring the internal sulfoxide-mediated delivery of hydride from the Si face (for (E)-4a-c) or from the Re face (for imines (Z)-4d-f) of the C=N bond (Figure 2, TS-1). Less likely is an alternative mechanism, where the NMe₂ group of the aniline controls the diastereoselectivity by forming a covalent N-B bond with the BH₃-THF or N-Al bond with DIBAL. In the latter case, the internal hydride transfer from (Z)-(M)-4f derived amidometallohydrides must occur from the Si face and afford the reduction products with (R) configuration at the newly created stereogenic center. In fact, (Z)-(M)-4f was reduced with DIBAL to $(R_{Sr}S)$ -5f with (S) configuration (99% conversion, 99:1 dr), and the outcome is consistent with the involvement of sulfinyl oxygen in the transient "ate" complex (Figure 2, TS-1).

Notably, the isomeric sulfinylimine (Z)-(P)-4f was completely unreactive in the reduction with DIBAL (Table 3, entries 16 vs 13). Thus, (Z)-(P)-4f did not react with BH₃•THF at -15 °C within 3 h, whereas (Z)-(M)-4f was reduced in 47% yield (dr = 99:1) (Table 3, entries 12 vs 15). After 22 h at -15 °C the conversion of (Z)-(M)-4f increased to 88%, but (Z)-(P)-4f still was not reduced.²⁸ The reluctance of (Z)-(P)-4f to undergo reduction by BH₃•THF or DIBAL presumably results from steric shielding of the sulfinylimine *Re* face by the *o*-dimethylamino group (TS-2, Figure 2) together with high configurational stability of (Z)-4f atropisomers under the reduction conditions.²⁹ Eventually, sulfinylimine (Z)-(P)-4f could be reduced with BH₃•THF at room temperature (2 h, 75% conversion, 99:1 dr). In the latter case, however, isomerization of (Z)-(P)-4f to the more reactive atropisomer (Z)-(M)-4f apparently took place.³⁰

Steric hindrance of the *Re*-face presumably would also occur in the structurally closely related sulfinylimines (Z)-(P)-4d,e (see TS-2, Figure 2), rendering them unreactive under the reduction

Table 3. Diastereoselective Reduction of tert-Butanesulfinylimines 4a-f

Entry	Imine $(R_{\rm S})$ -4 ^{<i>a</i>}	Z:E ratio in THF ^b (%)	Reduction conditions ^c	d.r. ^d	Major diastereomer 5 ^e	Yield, ^f %
1	NH2 N ^S	1:99	А	97:3	O, ↓ H₂N Hỵ ^S	(99)
2	Me (E)-4a	1.77	В	93:7	Me (<i>R</i> _S , <i>R</i>)-5a	88 (99)
3		1:99	А	99:1		(99)
4	(<i>E</i>)-4b	1.77	В	99:1	Me (<i>R</i> _S , <i>R</i>)-5b	97 (99)
5		1:99	А	99:1	Me NH HN'S	(99)
6	(E)-4c		В	99:1	$(R_{\rm S},R)-5c^{\rm g}$	94 (99)
7		o N NH₂ (Z)-4d	А	99:1		(99)
8			В	99:1	CI (<i>R</i> _S , <i>S</i>)-5d	99
9		00.1	А	89:11		90
10	NH Me (Z)-4e	99:1	В	99:1	$(R_{\rm S},S)$ -5 e^h	$(47)^{i}$
11	×, s.		А	-		0
12	CI		A1	99:1	0.1	(47)
13	NMe ₂ (Z)-(M)-4f	99:1	В	99:1	Me ₂ N HN ^S	97 (99)
14	×°		А	-		(0)
15	Me ₂ N N		A1	-	$(R_{\rm S},S)$ -5f ^j	(0)
16	Cl (Z)-(P)-4f		В	-		(0)

^{*a*} Geometry of the C=N bond in crystalline material was determined by X-ray crystallographic analysis. ^{*b*} The E/Z ratio in THF- d_8 was determined at -15 °C by NOESY experiments. ^{*c*} Conditions A: BH₃ · THF (1.6 equiv), -78 °C, THF, 3 h. Conditions A1: BH₃ · THF (1.6 equiv), -15 °C, THF, 3 h. Conditions B: DIBAL (3 equiv), -78 °C, THF, 3 h. ^{*d*} Determined by ¹H NMR and HPLC assay for the crude reduction mixture. ^{*c*} Relative configuration of the major diastereomer **5** was determined by X-ray crystallographic analysis. ^{*f*} Yield of major diastereomer. In parentheses: conversion of imines **4a**–**f**. ^{*g*} Relative configuration was determined by X-ray crystallographic analysis of ($R_{S_r}R$)-**6**c. ^{*h*} X-ray analysis was performed for the minor diastereomer ($R_{S_r}R$)-**5**e. ^{*i*} 96% yield and 99:1 dr was obtained in the reduction with DIBAL at room temperature. ^{*j*} Relative configuration was determined by X-ray crystallographic analysis.

conditions. However, the differences in the reduction rates of atropisomers (Z)-(M)-4d,e and (Z)-(P)-4d,e cannot be determined because fast atropisomerization occurs under the reduction conditions.³¹ The fast isomerization of sulfinylimines (Z)-4d,e apparently accounts for the excellent diastereoselectivities of the reduction. Thus, the 99:1 diastereomer ratio of (R_S,S) -5d,e (Table 3, entries 7–10) exceeds the ~4:1 equilibrium ratio of (Z)-(P)-4d,e and (Z)-(M)-4f in solution (see Table 2).

The isomeric (*E*)-sulfinylimines $4\mathbf{a}-\mathbf{c}$ afforded sulfinylamides (R_{Sr},R) - $5\mathbf{a}-\mathbf{c}$ with the opposite, i.e. (*R*) absolute configuration (Table 3). On the basis of our previous observations a cyclic transition state involving internal sulfoxide-mediated delivery of borane is proposed. The intramolecular hydrogen bond between the aniline N–H and nitrogen of the imine stabilizes the favored *E* conformation of sulfinylimines $4\mathbf{a},\mathbf{b}$ in the transition state (TS-3).

Elaboration of Sulfinamides 5a-f To Target Diamines 1, 2. Following the procedure reported previously,¹¹ sulfinamides 5a-c were treated with 4 N HCl in dioxane to obtain (*R*)-1a-c in excellent yields (see Scheme 2). The cleavage of the chiral auxiliary occurred without racemization of the newly created stereogenic center. To access the corresponding *N*-methyl derivatives (*R*)-**2a**-*c*, introduction of an *N*-methyl group at the benzylic nitrogen was performed before the removal of the chiral auxiliary from (R_{sy} , R)-**5a**-*c*. This allowed regioselective *N*-lithiation of sulfonamide N–H in ($R_{sy}R$)-**5a**-*c* with LiHMDS without interference by aniline N–H, and subsequent addition of iodomethane gave the desired ($R_{sy}R$)-**6a**-*c*. On the other hand, a similar lithiation/ methylation sequence from sulfinamides ($R_{sy}S$)-**5d**-**f** afforded the *S*-methyl sulfoximines ($R_{sy}S$)-**7e**-**f** instead of the anticipated *N*-methyl sulfinamides (Scheme 2).³² This change from *N*- to *S*-methylation was attributed to considerable steric hindrance near the sulfinyl nitrogen in sulfinamides ($R_{sy}S$)-**5d**-**f**. Therefore, the desired (*S*)-**2d**-**f** were synthesized by an alternative sequence starting with the desulfinylation of ($R_{sy}S$)-**5d**-**f** to benzylamines (*S*)-**1d**-**f**, followed by an *N*-formylation–reduction sequence (Scheme 2).

CONCLUSIONS

Synthesis of chiral, nonracemic *o*-aminobenzylamines 1 and 2 employed highly diastereoselective reduction of

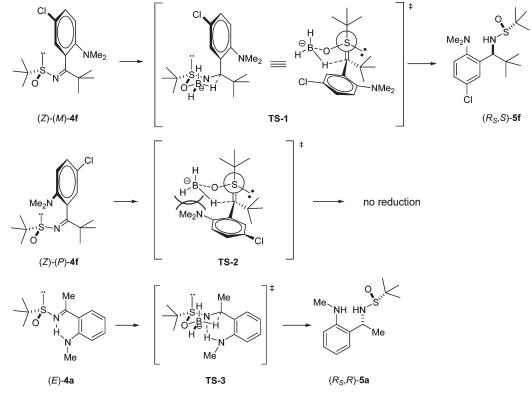
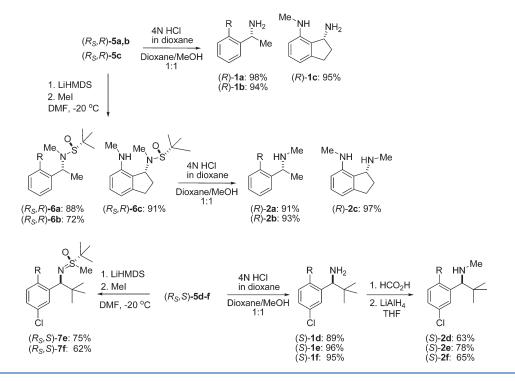


Figure 2. Transition states for the reduction of imines 4a,f.

Scheme 2. Elaboration of the Reduction Products 5a-f



tert-butanesulfinylimines as the key step. The configuration of the newly created stereogenic center in the reduction products depended on E or Z geometry of the starting *tert*-butanesulfinylketimines. Thus, reduction of (*E*)-imines $4\mathbf{a}-\mathbf{c}$ afforded (R_{S} ,R)- $5\mathbf{a}-\mathbf{c}$ with the *R* configuration at the newly created stereogenic center, whereas (Z)- $4\mathbf{d}-\mathbf{f}$ were

converted to sulfinylamides (R_S,S) -**5**d-**f** with the *S* configuration. These results reinforce the previously reported correlation between the sense of asymmetric induction and E/Z geometry of the sulfinylimines.¹¹

Sulfinylimines (Z)-4d,e exist in solution as rapidly equilibrating mixtures of atropisomers. An individual atropisomer (Z)-(M)-4f could be reduced with DIBAL and $BH_3 \cdot THF$ under conditions where the isomeric (Z)-(P)-4f was completely unreactive. The reluctance of (Z)-(P)-4f to undergo reduction presumably results from steric shielding of the sulfinylimine *Re* face by the orthosubstituent in a cyclic transition state for the reduction. The distinct reactivity of atropisomers together with the observed correlation between the sense of asymmetric induction and E/Z geometry of the sulfinylimines supports the hypothesis that sulfoxide oxygen plays a major role in control of reduction diastereoselectivity.

EXPERIMENTAL SECTION

Experimental Procedure for Synthesis of Ketones 3

1-[2-(Methylamino)phenyl]-1-ethanone (3b): To a solution of 2'-aminoacetophenone 3a (5.0 g, 37.0 mmol) in anhydrous DMF (25 mL) was added K₂CO₃ (5.11 g, 37.0 mmol), followed by a solution of MeI (5.25 g, 37.0 mmol) in anhydrous DMF (5 mL). After being stirred for 48 h at room temperature the solution was diluted with water (100 mL) and extracted with MeOtBu (3×75 mL). Combined organic extracts were washed with water (50 mL) and brine (30 mL) and dried over Na₂SO₄. Purification of the crude product by column chromatography with gradient elution from 3% EtOAc/petroleum ether to 15% EtOAc/petroleum ether afforded **3b** as a yellow solid (2.7 g, 49% yield); analytical TLC on silica gel, 1:10 EtOAc/petroleum ether, Rf 0.36. Pure material was obtained by crystallization from petroleum ether: mp 37-39 °C. IR (film, cm⁻¹) 3325 (NH), 1635 (C=O); ¹H NMR (400 MHz, CDCl₃, ppm) δ 8.77 (1H, s), 7.74 (1H, dd, *J* = 8.0, 1.2 Hz), 7.38 (1H, dd, J = 7.5, 1.2 Hz), 6.69 (1H, d, J = 8.5 Hz), 6.59 (1H, t, J = 7.5, 1.2 Hz), 2.91 (3H, d, J = 5.1 Hz), 2.58 (3H, s). ¹³C NMR (100.6 MHz, CDCl₃, ppm) δ 200.7, 151.9, 135.0, 132.6, 117.5, 113.8, 111.2, 29.2, 27.8. Anal. Calcd for C₉H₁₁NO: C, 72.46; H, 7.43; N, 9.39. Found: C, 72.29; H, 7.49; N, 9.34.

2,3-Dihydro-7-(methylamino)-1H-inden-1-one (3c): To a solution of 7-amino-2,3-dihydro-1*H*-inden-1-one³³ (3.19 g, 21.7 mmol) in anhydrous DMF (25 mL) was added K2CO3 (3.0. g, 21.7 mmol), followed by a solution of MeI (3.08 g, 21.7 mmol) in anhydrous DMF (5 mL). After being stirred for 48 h at room temperature the solution was diluted with water (100 mL) and extracted with MeOtBu (3×75 mL). Combined organic extracts were washed with water (50 mL) and brine (30 mL) and dried over Na₂SO₄. Purification of the crude product by column chromatography with use of gradient elution from from 3% EtOAc/petroleum ether to 20% EtOAc/petroleum ether afforded product as a yellow solid (1.75 g, 50% yield); analytical TLC on silica gel, 1:10 EtOAc/petroleum ether, R_f 0.20. Pure material was obtained by crystallization from hexane: mp 96–98 $^{\circ}\text{C}$. IR (film, cm $^{-1})$ 3365 (NH), 1680 (C=O); ¹H NMR (400 MHz, CDCl₃, ppm) δ 7.37 (1H, dd, J = 7.8, 7.8 Hz), 7.18 (1H, s), 6.60 (1H, dd, J = 7.3, 1.0 Hz), 6.41 (1H, d, J = 8.2 Hz), 3.03–2.98 (2H, m), 2.92 (3H, d, J = 5.2 Hz), 2.65–2.60 (2H, m). ¹³C NMR (100.6 MHz, CDCl₃, ppm) δ 207.9, 156.7, 149.5, 136.8, 119.9, 112.1, 106.6, 36.1, 29.0, 25.5. Anal. Calcd for C₁₀H₁₁NO: C, 74.51; H, 6.88; N, 8.69. Found: C, 74.44; H, 6.92; N, 8.68.

1-(2-Amino-5-chlorophenyl)-2,2-dimethyl-1-propanone (3d): TMEDA (2.74 g, 23.6 mmol) was added to a cooled solution $(-10 \,^{\circ}\text{C})$ of *N*-(4-chlorophenyl)-2,2-dimethylpropanamide³⁴ (5.0 g, 23.6 mmol) in anhydrous THF (45 mL) under an argon atmosphere, followed by dropwise addition of *n*-BuLi (2.2 M solution in hexane, 6.0 mL, 13.23 mmol). After stirring at $-10 \,^{\circ}\text{C}$ for 2 h, the yellow suspension was cooled to -78 °C, a solution of pivaloyl chloride (3.98 g, 33.04 mmol) in THF (5 mL) was rapidly added, and the mixture was allowed to warm to room temperature. After the solution was stirring for 2 h, aqueous saturated 1 N HCl (150 mL) was added and product was extracted with EtOAc (3 \times 100 mL). Combined organic extracts were washed with brine (30 mL), dried over Na₂SO₄, and concentrated (rotary evaporator). Purification of the solid reside by column chromatography on silica gel with gradient elution from 2% EtOAc/petroleum ether to 10% EtOAc/ petroleum ether yielded 6.05 g of N-[4-chloro-2-(2,2-dimethyl-1oxopropyl)phenyl]-2,2-dimethyl propanamide as a white solid (87% yield); analytical TLC on silica gel, 1:10 EtOAc/petroleum ether, R_f 0.52. Pure material was obtained by crystallization from EtOAc/petroleum ether: mp 50–52 °C. IR (film, cm⁻¹) 3362 (NH), 1690 (C=O), 1507 (C=O); ¹H NMR (400 MHz, CDCl₃, ppm) δ 9.80 (1H, s), 8.37 (1H, d, J = 9.0 Hz), 7.65 (1H, d, J = 2.4 Hz), 7.38 (1H, dd, J = 9.0, 2.4 Hz), 1.33 (9H, s), 1.27 (9H, s). ¹³C NMR (100.6 MHz, CDCl₃, ppm) δ 211.0, 177.3, 136.5, 131.8, 127.8, 127.6, 127.41, 127.39, 127.3, 127.21, 127.19, 45.5, 39.9, 28.3, 27.4. Anal. Calcd for C₁₆H₂₂ClNO₂: C, 64.97; H, 7.50; N, 4.73. Found: C, 65.04; H, 7.64; N, 4.52.

A suspension of *N*-[4-chloro-2-(2,2-dimethyl-1-oxopropyl)phenyl]-2,2-dimethyl propanamide (4.36 g, 14.74 mmol; from above) in aqueous 6 N HCl (150 mL) was heated at 90 °C for 12 h. The resulting clear solution was basified to pH 8 with aqueous saturated NH₄OH and extracted with EtOAc (3 × 75 mL). Combined organic extracts were washed with brine (30 mL), dried over Na₂SO₄, and concentrated to afford 2.93 g of **3d** as a yellow solid (94% yield); analytical TLC on silica gel, 1:10 EtOAc/petroleum ether, R_f 0.26. Pure material was obtained by crystallization from hexane: mp 65–67 °C. IR (film, cm⁻¹) 3478 (NH₂), 3357 (NH₂), 1643 (C=O). ¹H NMR (400 MHz, CDCl₃, ppm) δ 7.71 (1H, d, *J* = 2.4 Hz), 7.14 (1H, dd, *J* = 8.8, 2.4 Hz), 6.63 (1H, d, *J* = 8.8 Hz), 5.58 (2H, s), 1.38 (9H, s). ¹³C NMR (100.6 MHz, CDCl₃, ppm) δ 208.7, 147.8, 132.4, 129.5, 119.8, 119.5, 119.0, 44.8, 28.7, 28.6, 28.5. Anal. Calcd for C₁₁H₁₄ClNO: C, 62.41; H, 6.67; N, 6.62. Found: C, 62.61; H, 6.66; N, 6.49.

1-[5-Chloro-2-(methylamino)phenyl]-2,2-dimethyl-1-propanone (3e): NaH (60% suspension in mineral oil, 389 mg, 16.22 mmol) was washed under an argon atmosphere with anhydrous Et₂O (2 \times 10 mL) to remove the mineral oil, then suspended in anhydrous DMF (5 mL) and cooled to 1-2 °C in an ice bath. A solution of *N*-[4-chloro-2-(2,2-dimethyl-1-oxopropyl)phenyl]-2,2-dimethyl propanamide (4.0 g, 13.52 mmol; synthesized as described in the experimental for 3d) in anhydrous DMF (15 mL) was added dropwise. When gas evolution ceased, the ice bath was removed. After the mixture was stirred at ambient temperature for 1 h, a solution of MeI (3.81 g, 27.04 mmol) in anhydrous DMF (5 mL) was added. After being stirred for 5 h the solution was diluted with water (75 mL) and extracted with MeOtBu $(3 \times 50 \text{ mL})$. Combined organic extracts were washed with water (30 mL)and brine (20 mL) and dried over Na₂SO₄. Purification by column chromatography by using gradient elution from 10% EtOAc/petroleum ether to 20% EtOAc/petroleum ether afforded N-[4-chloro-2-(2,2dimethyl-1-oxopropyl)phenyl]-N,2,2-trimethyl propanamide as a white solid (3.59 g, 86% yield); analytical TLC on silica gel, 2:5 EtOAc/ petroleum ether, R_f 0.20. Pure material was obtained by crystallization from EtOAc/petroleum ether: mp 83-85 °C. IR (film, cm⁻¹) 1689 (C=O), 1636 (C=O); ¹H NMR (400 MHz, CDCl₃, ppm) δ 7.40–7.35 (2H, m), 7.12–7.08 (1H, m), 3.34 (3H, s), 1.30–1.23 (18H, m). ¹³C NMR (100.6 MHz, CDCl₃, ppm) δ 209.5, 177.8, 141.9, 139.8, 131.6, 130.4, 130.1, 126.2, 44.4, 41.1, 39.2, 28.2, 28.0. Anal. Calcd for C₁₇H₂₄ClNO₂: C, 65.90; H, 7.81; N 4.52. Found C, 66.24; H, 7.89; N. 4.37.

A suspension of *N*-[4-chloro-2-(2,2-dimethyl-1-oxopropyl)phenyl]-*N*,2,2-trimethyl propanamide (6.7 g, 21.6 mmol; from above) in aqueous 6 N HCl (75 mL) was heated at 90 °C for 12 h. The resulting clear solution was basified to pH 8 with aqueous saturated NH₄OH and extracted with EtOAc (3 × 75 mL). Combined organic extracts were washed with brine (30 mL), dried over Na₂SO₄, and concentrated to afford product 3e as a yellow solid (4.58 g, 94% yield); analytical TLC on silica gel, 1:10 EtOAc/petroleum ether, R_f 0.48. Pure material was obtained by crystallization from EtOAc/petroleum ether: mp 57–59 °C. IR (film, cm⁻¹) 3365 (NH), 1635 (C=O). ¹H NMR (400 MHz, CDCl₃, ppm) δ 7.97 (1H, s), 7.81 (1H, d, *J* = 2.5 Hz), 7.26 (1H, dd, *J* = 9.0, 2.5 Hz), 6.65 (1H, d, *J* = 9.0 Hz), 2.85 (3H, s), 1.39 (9H, s). ¹³C NMR (100.6 MHz, CDCl₃, ppm) δ 208.6, 150.1, 133.1, 130.4, 117.81, 117.79, 113.1, 44.8, 29.7, 29.0. Anal. Calcd for C₁₂H₁₆ClNO: C, 63.85; H, 7.15; N, 6.21. Found: C, 63.94; H, 7.21; N, 6.11.

1-[5-Chloro-2-(dimethylamino)phenyl]-2,2-dimethyl-1-propanone (3f): To a solution of ketone 3e (1.0 g, 4.43 mmol) in anhydrous DMF (25 mL) was added K₂CO₃ (1.22 g, 8.86 mmol), followed by a solution of MeI (1.26 g, 8.86 mmol) in anhydrous DMF (5 mL). After being stirred at room temperature for 48 h the solution was diluted with water (100 mL) and extracted with MeOtBu (3 \times 75 mL). Combined organic extracts were washed with water (50 mL) and brine (30 mL) and dried over Na2SO4. Purification of the crude product by column chromatography by using gradient elution from 5% CH₂Cl₂/petroleum ether to 15% CH₂Cl₂/petroleum ether afforded product as a yellow oil (754 mg, 71% yield); analytical TLC on silica gel, 1:10 EtOAc/ petroleum ether, R_f 0.60. IR (film, cm⁻¹) 1690 (C=O); ¹H NMR (400 MHz, CDCl₃, ppm) δ 7.25 (1H, dd, J = 8.6, 2.5 Hz), 7.01 (1H, dd, J = 8.6 Hz, 6.92 (1H, d, J = 2.5 Hz), 2.63 (6H, s), 1.19 (9H, s). ¹³C NMR (100.6 MHz, CDCl₃, ppm) δ 215.5, 149.1, 139.0, 129.2, 127.9, 125.9, 120.5, 44.9, 29.0, 27.4. HRMS-ESI (*m*/*z*) calcd for C₁₃H₁₈ClNO [M + H]⁺ 240.1155, found 240.1169.

General Procedure for the Condensation of Ketones with (R_S)-tert-Butanesulfinamide. A mixture of appropriate ketone 3 (1.0 equiv), (R_S)-tert-butanesulfinamide (1.0 equiv), and neat Ti(OEt)₄ (Alfa Aesar, Vertec, 99+%, 2.0 equiv) in a sealed Ace pressure tube was stirred and heated for 12 h at 75 °C (ketones 3a,b,d,e) or 125 °C (ketone 3c) under an argon atmosphere. After cooling to room temperature, the reaction mixture was poured into a mixture of brine (20 mL/mmol of ketone 3) and EtOAc (20 mL/mmol of ketone 3). The resulting slurry was stirred for 10 min and filtered throught a plug of Celite (3 × 5 cm), then the filter cake was washed with EtOAc (50 mL/mmol of ketone 3). The organic layer from the filtrate was washed with brine, dried over Na₂SO₄, and concentrated. The residue was purified by column chromatography on silica gel.

N-[(*E*)-1-(2-Aminophenyl)ethylidene]-2-methyl-(*R*₅)-2-propanesulfinamide (4a): Following the general procedure, ketone 3a (500 mg, 3.7 mmol) was converted into sulfinylimine 4a. Purification of the crude product by column chromatography by using gradient elution from 6% EtOAc/petroleum ether to 100% EtOAc afforded product as a yellow solid (776 mg, 88% yield); analytical TLC on silica gel, 1:1 EtOAc/petroleum ether, *R*_f 0.24. Pure material was obtained by crystallization from EtOH: mp 189–191 °C. IR (film, cm⁻¹) 3400 (NH₂), 3283 (NH₂), 1457 (C=N), 1066 (S=O). ¹H NMR (400 MHz, CDCl₃, ppm) δ 7.57 (1H, dd, *J* = 8.3, 1.1 Hz), 7.23–7.18 (1H, m), 6.69–6.63 (2H, m), 6.49 (2H, s), 2.91 (3H, s), 1.28 (9H, s). ¹³C NMR (100.6 MHz, CDCl₃, ppm) δ 179.6, 149.5, 132.9, 130.5, 118.3, 117.4, 116.1, 56.3, 22.3, 21.6. Anal. Calcd for C₁₂H₁₈N₂OS: C 60.47; H 7.61; N 11.75. Found: C 60.51; H 7.60; N 11.63. [α]²⁰_D – 76.4 (*c* 0.97, EtOH).

N-[(*E*)-1-[2-(Methylamino)phenyl]ethylidene]-2-methyl-(R_5)-2-propanesulfinamide (4b): Following the general procedure, ketone 3b (200 mg, 1.6 mmol) was converted into sulfinylimine 4b. Purification of the crude product by column chromatography by using gradient elution from 6% EtOAc/petroleum ether to 38% EtOAc/ petroleum ether afforded product as a yellow solid (241 mg, 60% yield); analytical TLC on silica gel, 1:1 EtOAc/petroleum ether, R_f 0.39. Pure material was obtained by crystallization from Et₂O: mp 81–83 °C. IR (film, cm⁻¹) 3223 (NH), 1543 (C=N), 1071 (S=O). ¹H NMR

(400 MHz, CDCl₃, ppm) δ 9.23 (1H, s), 7.63 (1H, dd, *J* = 8.0, 1.0 Hz), 7.37–7.31 (1H, m), 6.69 (1H, d, *J* = 8.5 Hz), 6.65–6.59 (1H, m), 2.92 (3H, d, *J* = 5.0 Hz), 2.77 (3H, s), 1.29 (9H, s). ¹³C NMR (100.6 MHz, CDCl₃, ppm) δ 179.6, 151.3, 113.7, 131.1, 117.5, 114.2, 111.2, 56.2, 29.5, 22.2, 21.4. Anal. Calcd for C₁₃H₂₀N₂OS: C, 61.87; H, 7.99; N, 11.10. Found: C, 62.02; H, 7.83; N, 11.09. $[\alpha]^{20}_{D}$ –164.5 (*c* 2.58, EtOH).

N-[2,3-Dihydro-7-(methylamino)-1H-inden-1-yliden]-2methyl-(R₅)-2-propanesulfinamide (4c): Following the general procedure, ketone 3c (837 mg, 5.19 mmol) was converted into sulfinylimine 4c. Purification of the crude product by column chromatography by using gradient elution from 6% EtOAc/petroleum ether to 37% EtOAc/petroleum ether afforded product as a yellow solid (471 mg, 34% yield); analytical TLC on silica gel, 2:5 EtOAc/petroleum ether, R_f 0.36. Pure material was obtained by crystallization from hexane: mp 100–102 °C. IR (film, cm⁻¹) 3325 (NH), 1604 (C=N), 1068 (S=O). ¹H NMR (400 MHz, CDCl₃, ppm) δ 7.64 (1H, s), 7.33 (1H, dd, J = 8.2, 7.4 Hz), 6.58 (1H, dd, J = 7.4, 0.8 Hz), 6.44 (1H, d, J = 8.2 Hz), 3.41–3.32 (1H, m), 3.06–2.95 (3H, m), 2.93 (3H, s), 1.29 (9H, s). ¹³C NMR (100.6 MHz, CDCl₃, ppm) δ 187.7, 153.6, 149.6, 135.6, 120.4, 111.5, 106.8, 56.1, 32.2, 29.3, 28.5, 22.2. Anal. Calcd for C14H20N2OS: C, 63.60; H, 7.62; N, 10.60. Found: C, 63.64; H, 7.54; N, 10.44. $[\alpha]_{D}^{20}$ –16.3 (c 0.93, EtOH).

N-[(Z)-1-(2-Amino-5-chlorophenyl)-2,2-dimethylpropylidene]-2-methyl-(R₅)-2-propanesulfinamide (4d): Following the general procedure, ketone 3d (500 mg, 2.36 mmol) was converted into sulfinylimine 4d. Purification of the crude product by column chromatography by using gradient elution from 6% EtOAc/petroleum ether to 30% EtOAc/petroleum ether afforded product as a white solid (520 mg, 75% yield); analytical TLC on silica gel, 2:5 EtOAc/petroleum ether, R_f 0.20. Pure material was obtained by crystallization from petroleum ether: mp 116-118 °C. IR (film, cm⁻¹) 3442 (NH₂), 3339 (NH₂), 1586 (C=N), 1069 (S=O). ¹H NMR for a mixture of atropisomers (*Z*)-(*M*)-4d and (Z)-(P)-4d (400 MHz, CDCl₃, ppm) δ 7.14-7.08 (1H, m), 6.93 (0.16H, d, J = 2.2 Hz), 6.73 (0.84H, d, J = 2.2 Hz), 6.65 (0.84H, d, *J* = 8.6 Hz), 6.62 (0.16H, d, *J* = 8.6 Hz), 3.74 (2H, s), 1.26–1.21 (18H, m). ¹³C NMR for a mixture of atropisomers (Z)-(M)-4d and (Z)-(P)-4d (100.6 MHz, CDCl₃, ppm) δ 193.0, 142.1, 129.5, 129.4, 127.2, 126.3, 125.5, 122.7, 118.2, 116.2, 55.8, 43.3, 28.2, 28.0, 22.3, 21.7. Anal. Calcd for C15H23ClN2OS: C, 57.22; H, 7.36; N, 8.90. Found: C, 57.28; H, 7.30; N, 8.81. $[\alpha]_{D}^{20}$ – 56.6 (*c* 0.69, EtOH; determined for a mixture of atropisomers (Z)-(M)-4d and (Z)-(P)-4d).

N-[(Z)-1-[5-Chloro-2-(methylamino)phenyl]-2,2-dimethylpropylidene]-2-methyl-(R_s)-2-propanesulfinamide (4e): Following the general procedure, ketone 3e (3.36 g, 14.90 mmol) was converted into sulfinylimine 4e. Purification of the crude product by column chromatography by using gradient elution from 6% EtOAc/petroleum ether to 20% EtOAc/petroleum ether afforded product as a white solid (3.66 g, 75% yield); analytical TLC on silica gel, 1:1 EtOAc/petroleum ether, R_f 0.48. Pure material was obtained by crystallization from Et₂O: mp 154-156 °C. IR (film, cm⁻¹) 3375 (NH), 1458 (C=N), 1053 (S=O). ¹H NMR for a mixture of atropisomers (Z)-(M)-4e and (Z)-(P)-4e (400 MHz, $CDCl_3$, ppm) δ 7.24–7.18 (1H, m), 6.90 (0.13H, d, J = 2.2 Hz), 6.70 (0.87H, d, *J* = 2.2 Hz), 6.63 (0.87H, d, *J* = 8.8 Hz), 6.57 (0.13H, d, *J* = 8.8 Hz), 3.79 (0.87H, q, J = 5.0 Hz), 3.17 (0.13H, q, J = 5.0 Hz), 2.84 (0.44H, d, *J* = 5.0 Hz), 2.77 (2.56H, d, *J* = 5.0 Hz), 1.24–1.19 (18H, m). ¹³C NMR for a mixture of atropisomers (Z)-(M)-4e and (Z)-(P)-4e (100.6 MHz, CDCl₃, ppm) δ 193.3, 144.4, 129.6, 129.5, 126.8, 125.9, 125.3, 121.2, 112.3, 111.2, 55.7, 43.2, 30.9, 28.3, 28.1, 22.3, 21.7. Anal. Calcd for C₁₆H₂₅ClN₂OS: C, 58.43; H, 7.66; N, 8.52. Found: C, 58.39; H, 7.64; N, 8.44. $[\alpha]_{D}^{20}$ – 33.4 (c 2.07, EtOH).

N-[(Z)-1-[5-Chloro-2-(dimethylamino)phenyl]-2,2-dimethylpropylidene]-2-methyl-(R_s)-2-propanesulfinamide (4f): Sulfinyl imine 4e (500 mg, 1.52 mmol) was dissolved in anhydrous DMF (5 mL) and cooled to -20 °C under argon atmosphere. A solution of LiHMDS in THF (1 M solution in THF, 1.67 mmol) was added dropwise and the colorless solution was stirred at -20 °C for 1 h whereupon neat MeI (258 mg, 1.82 mmol) was added. After warming to room temperature and stirring for 2 h, the mixture was diluted with water (30 mL) and extracted with MeOtBu (3 \times 50 mL). Combined organic extracts were dried over Na₂SO₄ and concentrated. Purification of the crude product by column chromatography by using gradient elution from 6% EtOAc/petroleum ether to 38% EtOAc/petroleum ether afforded individual atropisomers³⁵ (Z)-(M)-4f and (Z)-(P)-4f as white solids (totally 476 mg, 91% yield); analytical TLC on silica gel, 2:5 EtOAc/petroleum ether R_f 0.56 (for (Z)-(M)-4f) and R_f 0.48 (for (Z)-(P)-4f). Pure material was obtained by crystallization from hexane: mp 76–78 °C. IR (film, cm⁻¹) 1489 (C=N), 1084(S=O). Anal. Calcd for C₁₇H₂₇ClN₂OS: C, 59.54; H, 7.94; N, 8.17. Found: C, 59.77; H, 7.99; N, 8.08. $[\alpha]_{D}^{20}$ –122.4 (c 0.96, EtOH; determined for the mixture of atropisomers (Z)-(M)-4f and (Z)-(P)-4f).

(Z)-(M)-4f: ¹H NMR (400 MHz, THF- d_8 , ppm) δ 7.35 (1H, dd, J = 8.7, 2.2 Hz), 7.18 (1H, d, J = 8.7 Hz), 7.08 (1H, d, J = 2.2 Hz), 2.63 (6H, s), 1.21 (9H, s), 1.19 (9H, s). ¹³C NMR (100.6 MHz, THF- d_8 , ppm) δ 190.8, 149.2, 133.2, 129.2, 128.2, 128.9, 126.3, 120.7, 56,0 43.7, 42.4, 28.9, 21.7.

(Z)-(P)-4f: ¹H NMR (400 MHz, THF- d_8 , ppm) δ 7.28 (1H, dd, J = 8.7, 2.5 Hz), 7.10 (1H, d, J = 8.7 Hz), 6.92 (1H, d, J = 2.5 Hz), 2.72 (6H, s), 1.22 (9H, s), 1.21 (9H, s). ¹³C NMR (100.6 MHz, THF- d_8 , ppm) δ 191.6, 149.2, 135.6, 129.0, 126.5, 126.3, 120.8, 55.7, 43.6, 42.4, 28.9, 21.5.

General Procedure A for the Reduction of *N*-tert-Butanesulfinyl Imines 4a–f with BH₃·THF. Sulfinylimine 4 (1.0 equiv) was dissolved in anhydrous THF (10 mL/mmol of imine 4) and cooled to -78 °C under argon atmosphere. Borane •THF complex (1.0 M solution in THF, 1.6 equiv) was added dropwise and the resulting solution was stirred at -78 °C for 3 h whereupon it was quenched at -78 °C with brine (50 mL/mmol of imine 4). After the solution was warmed to room temperature, EtOAc (50 mL/mmol of imine 4) was added and the layers were separated. The organic phase was washed with brine, dried over Na₂SO₄, and concentrated. An aliquot of the crude product was submitted to ¹H NMR and HPLC analysis to determine the diastereoselectivity of the reduction. Diastereomerically pure product was obtained after purification by column chromatography on silica gel.

General Procedure B for the Reduction of *N*-tert-Butanesulfinyl Imines 4a–f with DIBAL. Sulfinylimine 4 (1.0 equiv) was dissolved in anhydrous THF (5.0 mL/mmol of imine 4) and the mixture was cooled to -78 °C under argon atmosphere. Diisobutylaluminium hydride (1.0 M solution in hexanes, 3.0 equiv) was added dropwise and the resulting solution was stirred at -78 °C for 3 h whereupon it was quenched at -78 °C with brine (12 mL/mmol of imine 4). After the solution was warmed to room temperature, EtOAc (15 mL/mmol of imine 4) was added and the layers were separated. The organic phase was washed with brine, dried over Na₂SO₄, and concentrated. An aliquot of the crude product was submitted to ¹H NMR and HPLC analysis to determine th diastereoselectivity of the reduction. Diastereomerically pure product was obtained after purification by column chromatography on silica gel.

(*R*₅)-*N*-(*R*)-[1-(2-Aminophenyl)ethyl]-2-methyl-2-propanesulfinamide (5a): Following general procedure B for the reduction, sulfinylimine 4a (839 mg, 3.52 mmol) was converted into 5a. Purification of the crude product by column chromatography by using gradient elution from 6% EtOAc/petroleum ether to 100% EtOAc afforded product as a white solid (745 mg, 88% yield); analytical TLC on silica gel, 1:1 EtOAc/petroleum ether, *R*_f 0.20. Pure material was obtained by crystallization from Et₂O: mp 126–128 °C. IR (film, cm⁻¹) 3459 (NH₂), 3369 (NH₂), 3205 (NH), 1038 (S=O). ¹H NMR (400 MHz, CDCl₃, ppm) δ 7.22 (1H, d, *J* = 7.8 Hz), 7.13 (1H, dd, *J* = 7.8, 1.0 Hz), 6.75 (1H, dd, *J* = 7.8, 7.8 Hz), 6.69 (1H, d, *J* = 7.8 Hz), 4.55 (1H, dq, *J* = 6.6, 2.1 Hz), 4.27 (2H, s), 3.40 (1H, s), 1.59 (3H, d, *J* = 6.6 Hz), 1.22 (9H, s). ¹³C NMR (100.6 MHz, CDCl₃, ppm) δ 144.6, 128.9, 126.8, 125.7, 118,0 116.6, 55.2, 49.8, 22.5, 19.8. Anal. Calcd for C₁₂H₂₀N₂OS: C, 59.96; H, 8.39; N, 11.65. Found: C, 60.0; H, 8.32; N, 11.63. Optical rotation (99% de, HPLC/csp) [α]²⁰_D – 147.7 (*c* 2.2, EtOH). HPLC/csp assay: Daicel CHIRALPAK IB, 25 cm × 4.6 mm i.d., mobile phase 20% IPA/80% Hex, flow rate 0.7 mL/min, detector UV 210 nm, retention time 8.5 min ((*R*_{Sy}*R*)-**5a**), major and 9.2 min ((*R*_{Sy}*S*)-**5a**), minor.

(R_s)-N-(R)-1-[2-(Methylamino)phenyl]ethyl-2-methyl-2-propanesulfinamide (5b): Following general procedure B for the reduction, sulfinylimine 4b (767 mg, 3.04 mmol) was converted into 5b. Purification of the crude product by column chromatography by using gradient elution from 6% EtOAc/petroleum ether to 42% EtOAc/petroleum ether afforded product as a white solid (750 mg, 97% yield); analytical TLC on silica gel, 1:1 EtOAc/petroleum ether, Rf 0.20. Pure material was obtained by crystallization from Et₂O: mp 81–83 °C. IR (film, cm⁻¹) 3380 (NH), 1046 (S=O); ^{1}H NMR (400 MHz, CDCl₃, ppm) δ 7.29–7.20 (2H, m), 6.75–6.64 (2H, m), 4.89 (1H, s), 4.51 (1H, dq, J = 6.5, 2.1 Hz), 3.34 (1H, s), 2.87 (3H, s), 1.59 (3H, d, J = 6.5 Hz), 1.20 (9H, s). ¹³C NMR (100.6 MHz, CDCl₃, ppm) δ 146.8, 129.2, 126.5, 125.0, 116.1, 110.5, 55.2, 49.6, 30.3, 22.5, 19.9. Anal. Calcd for C13H22N2OS: C, 61.38; H, 8.72; N, 11.01. Found: C, 61.39; H, 8.80; N, 10.97. Optical rotation (99% de, HPLC/csp) $[\alpha]_{D}^{20}$ –164.5 (*c* 2.58, EtOH). HPLC/csp assay: Daicel CHIRALPAK IA, 25 cm imes 4.6 mm i.d., mobile phase 10% IPA/90% Hex, flow rate 0.9 mL/min, detector UV 254 nm, retention time 5.8 min ((R_{S} ,R)-**5b**), major and 6.3 min ((R_{S} ,S)-**5b**), minor.

(R_s)-N-[(R)-7-(Methylamino)-2,3-dihydro-1H-inden-1-yl]-2-methyl-2-propanesulfinamide (5c): Following general procedure B for the reduction, sulfinylimine 4c (420 mg, 1.59 mmol) was converted into 5c. Purification of the crude product by column chromatography by using gradient elution from 6% EtOAc/petroleum ether to 20% EtOAc/petroleum ether afforded product as a white solid (398 mg, 94% yield); analytical TLC on silica gel, 2:5 EtOAc/petroleum ether, R_f 0.26. Pure material was obtained by crystallization from hexane: mp 127–129 °C. IR (film, cm⁻¹) 3365 (NH), 3220 (NH), 1046 (S=O). ¹H NMR (400 MHz, CDCl₃, ppm) δ 7.19 (1H, dd, *J* = 7.8, 7.8 Hz), 6.58 (1H, d, J = 7.4 Hz), 6.45 (1H, d, J = 8.0 Hz), 5.07–5.02 (1H, m), 4.80 (1H, ddd, J = 8.0, 5.6, 2.7 Hz), 3.41 (1H, d, J = 5.6 Hz), 3.05 (1H, dt, J = 16.0, 8.0 Hz), 2.84 (3H, d, J = 4.3 Hz), 2.76 (1H, ddd, J = 16.0, 9.0, 3.6 Hz), 2.46–2.35 (1H, m), 2.07–1.98 (1H, m), 1.21 (9H, s). ¹³C NMR (100.6 MHz, CDCl₃, ppm) δ 146.1, 145.2, 130.3, 125.5, 112.4, 107.5, 59.1, 55.3, 35.0, 30.5, 30.0, 22.6. Anal. Calcd for C14H22N2OS: C, 63.12; H, 8.32; N, 10.52. Found: C, 62.78; H, 8.32; N, 10.41. Optical rotation (measured for a batch with 86% de, HPLC/csp) $[\alpha]_{D}^{20}$ -3.3 (c 1.0, EtOH). HPLC/csp assay: Daicel CHIRALPAK IA, 25 cm × 4.6 mm i.d., mobile phase 5% IPA/95% Hex, flow rate 0.9 mL/min, detector UV 254 nm, retention time 6.2 min $((R_s, R)-5c)$, major and 10.1 min $((R_s, R)-5c)$ *S*)-**5c**), minor.

 (R_{s}) -N-(S)-[1-(2-Amino-5-chlorophenyl)-2,2-dimethylpropyl]-2-methyl-2-propanesulfinamide (5d): Following general procedure B for the reduction, sulfinylimine 4d (1.80 g, 5.71 mmol) was converted into 5d. Purification of the crude product by column chromatography by using gradient elution from 6% EtOAc/petroleum ether to 100% EtOAc/ petroleum ether afforded product as a white solid (1.79 g, 99% yield); analytical TLC on silica gel, 1:1 EtOAc/petroleum ether, R_f 0.19. Pure material was obtained by crystallization from hexane: mp 147-149 °C. IR (film, cm^{-1}) 3459 (NH), 3355 (NH₂), 3245 (NH₂), 1055 (S=O); 1 H NMR (400 MHz, CDCl₃, ppm) δ 7.17–7.13 (0.81H, m), 7.05–6.95 (1.19H, m), 6.62–6.48 (1H, m), 4.23 (0.78H, s), 4.04 (0.22H, s), 3.68 (0.25H, s), 3.66 (2H, s), 3.52 (0.75H, s), 1.27-1.18 (9H, m), 1.05-0.97 (9H, m). $^{13}{\rm C}$ NMR (100.6 MHz, CDCl₃, ppm) δ 144.3, 133,0 129.6, 128.5, 127.9, 125.3, 122.9, 118.4, 117.8, 68.7, 58.8, 55.5, 55.3, 37.4, 36.6, 28.0, 26.5, 22.5. Anal. Calcd for C₁₅H₂₅ClN₂OS: C, 56.85; H, 7.95; N, 8.84. Found: C, 56.91; H, 8.12; N, 8.78. Optical rotation (99% de, HPLC/csp) $[\alpha]^{20}{}_{\rm D}$ –97.9 (c 1.07, EtOH). HPLC/csp assay: Daicel CHIRALPAK IB, 25 cm × 4.6 mm i.d., mobile phase 10% IPA/90% Hex, flow rate 0.9 mL/min, detector UV 254 nm, retention time 6.4 min ((R_{Sr} ,S)-5d), major and 7.8 min ((R_{Sr} ,R)-5d), minor.

(R_s)-N-(S)-[1-[5-Chloro-2-(methylamino)phenyl]-2,2-dimethylpropyl]-2-methyl-2-propanesulfinamide (5e): Following general procedure B for the reduction, sulfinylimine 4e (658 mg, 2.0 mmol) was converted into 5e. Purification of the crude product by column chromatography by using gradient elution from 6% EtOAc/petroleum ether to 80% EtOAc/petroleum ether afforded product as a white solid (636 mg, 96% yield); analytical TLC on silica gel, 1:1 EtOAc/petroleum ether, R_f 0.40. Pure material was obtained by crystallization from Et₂O: mp 101–103 °C. IR (film, cm⁻¹) 3390 (NH), 1057 (S=O); ¹H NMR (400 MHz, CDCl₃, ppm) δ 7.17–7.10 (1.7H, m), 6.97–6.95 (0.3H, m), 6.56 (0.7H, d, J = 8.7 Hz), 6.49 (0.3H, d, J = 8.7 Hz), 5.35 (1H, s), 4.23 (0.7H, s), 4.06 (0.3H, s), 3.58 (0.3H, s), 3.51 (0.7H, s), 2.82 (2H, s), 2.73 (1H, s), 1.26-1.19 (9H, m), 1.02-0.97 (9H, m). ¹³C NMR (100.6 MHz, CDCl₃, ppm) δ 147.4, 146.8, 132.8, 129.4, 128.6, 128.0 124.9, 121.3, 120.7, 111.7, 111.6, 69.0, 58.1, 55.5, 55.3, 37.1, 36.6, 31.2, 30.1, 28.1, 26.5, 22.6, 22.5. Anal. Calcd for C₁₆H₂₇ClN₂OS: C, 58.07; H, 8.22; N, 8.47. Found: C, 58.15; H, 8.22; N, 8.33. Optical rotation (99% de, HPLC/csp) $[\alpha]_{D}^{20}$ –96.0 (c 1.01, EtOH). HPLC/csp assay: Daicel CHIRALPAK IB, 25 cm × 4.6 mm i.d., mobile phase 5% IPA/95% Hex, flow rate 0.9 mL/min, detector UV 254 nm, retention time 10.4 min $((R_{S},S)-5e)$, major and 8.2 min $((R_{S},R)-5e)$, minor.

(R_s)-N-(S)-[1-[5-Chloro-2-(dimethylamino)phenyl]-2,2-dimethylpropyl]-2-methyl-2-propanesulfinamide (5f): Following general procedure B for the reduction, the individual (M)-atropisomer of sulfinylimine 4f (737 mg, 2.15 mmol) was converted into 5f. Purification of the crude product by column chromatography by using gradient elution from 6% EtOAc/petroleum ether to 40% EtOAc/ petroleum ether afforded product as a white solid (719 mg, 97% yield); analytical TLC on silica gel, 2:5 EtOAc/petroleum ether, R_f 0.32. Pure material was obtained by crystallization from hexane: mp 75-77 °C. IR (film, cm⁻¹) 3443 (NH), 3335 (NH); ¹H NMR (400 MHz, CDCl₃, ppm) δ 7.22–7.16 (2H, m), 7.13–7.10 (1H, m), 4.98 (1H, d, J = 2.0 Hz), 3.51 (1H, s), 2.64 (6H, s), 1.22 (9H, s), 0.93 (9H, s). ¹³C NMR (100.6 MHz, CDCl₃, ppm) δ 153.2, 137.4, 129.7, 128.8, 127.9, 122.1, 59.1, 55.6, 45.4, 35.9, 26.4, 22.6. Anal. Calcd for C17H29ClN2OS: C, 59.19; H, 8.47; N, 8.12. Found: C, 59.23; H, 8.09; N, 8.05. Optical rotation (99% de, HPLC/csp) $[\alpha]^{20}_{D}$ – 8.8 (c 0.95, EtOH). HPLC/csp assay: Daicel CHIRALPAK IB, 25 cm \times 4.6 mm i.d., mobile phase 5% IPA/95% Hex, flow rate 0.9 mL/min, detector UV 254 nm, retention time 9.2 min ((R_{s} ,S)-**5f**), major and 12.3 min ((R_{s} ,R)-**5f**), minor.

General Procedure for the Alkylation of *N*-tert-Butanesulfinyl Amides 5a–c. Sulfinyl amide 5 (1.0 equiv) was dissolved in anhydrous DMF (3 mL/mmol of amide 5) and cooled to -20 °C under argon atmosphere. A solution of LiHMDS in THF (1 M solution in THF, 1.0 equiv) was added dropwise and the yellow solution was stirred at -20 °C for 1 h whereupon neat MeI (2.0 equiv) was added. After being warmed to room temperature and stirred for 2 h, the mixture was diluted with water (30 mL/mmol of amide 5) and extracted with MeOtBu. Combined organic extracts were dried (Na₂SO₄) and concentrated and the residue was purified by column chromatography on silica gel.

(*R*₅)-*N*-(*R*)-[1-(2-Aminophenyl)ethyl]-*N*,2-dimethyl-2-propanesulfinamide (6a): Following the general procedure for the alkylation, sulfinyl amide 5a (1.00 g, 4.17 mmol) was converted into 6a. Purification of the crude product by column chromatography by using gradient elution from 10% EtOAc/petroleum ether to 100% EtOAc/petroleum ether afforded product as a white solid (936 mg, 88% yield); analytical TLC on silica gel, 1:1 EtOAc/petroleum ether, *R*_f 0.12. Pure material was obtained by crystallization from Et₂O: mp 93–95 °C. IR (film, cm⁻¹) 3433 (NH₂), 3343 (NH₂), 1054 (S=O). ¹H

NMR (400 MHz, CDCl₃, ppm) δ 7.20 (1H, dd, J = 7.0, 1.5 Hz), 7.10 (1H, ddd, J = 7.8, 7.8, 1.5 Hz), 6.77 (1H, ddd, J = 7.8, 7.8, 1.5 Hz), 6.68 (1H, dd, J = 7.8, 1.0 Hz), 4.32 (1H, q, J = 7.0 Hz), 4.01 (2H, s), 2.56 (3H, s), 1.63 (3H, d, J = 7.0 Hz), 1.10 (9H, s). ¹³C NMR (100.6 MHz, CDCl₃, ppm) δ 145.1, 128.5, 127.8, 125.9, 118.4, 116.6, 59.9, 57.5, 29.3, 23.6, 16.6. Anal. Calcd for C₁₃H₂₂N₂OS: C, 61.38; H, 8.72; N, 11.01. Found: C, 61.41; H, 8.84; N, 10.93. Optical rotation $[\alpha]^{20}_{D}$ –14.9 (*c* 1.14, EtOH).

(*R*₅)-*N*-(*R*)-[1-[2-(Methylamino)phenyl]ethyl]-*N*,2-dimethyl-2-propanesulfinamide (6b): Following the general procedure for the alkylation, sulfinyl amide 5b (572 mg, 2.25 mmol) was converted into 6b. Purification of the crude product by column chromatography by using gradient elution from 6% EtOAc/petroleum ether to 60% EtOAc/ petroleum ether afforded product as a colorless oil (434 mg, 72% yield); analytical TLC on silica gel, 1:1 EtOAc/petroleum ether, *R*_f 0.28. IR (film, cm⁻¹) 3385 (NH), 1068 (S=O). ¹H NMR (400 MHz, CDCl₃, ppm) δ 7.25–7.17 (2H, m), 6.74 (1H, ddd, *J* = 7.5, 7.5, 1.0 Hz), 6.65 (1H, dd, *J* = 7.5, 1.0 Hz), 4.48 (1H, s), 4.25 (1H, q, *J* = 6.8 Hz), 2.86 (3H, s), 2.56 (3H, s), 1.64 (3H, d, *J* = 6.8 Hz), 1.07 (9H, s). ¹³C NMR (100.6 MHz, CDCl₃, pmm) δ 147.5, 128.7, 127.5, 125.2, 116.7, 110.4, 60.4, 57.5, 30.5, 29.7, 23.6, 22.5, 16.5. HRMS-ESI (*m*/*z*) calcd for [M + Na]⁺ 291.1507, found 291.1518. Optical rotation [α]²⁰_D – 155.2 (*c* 0.66, EtOH).

(R_s)-N-(R)-[2,3-Dihydro-7-(methylamino)-1H-inden-1-yl]-N,2-dimethyl-2-propanesulfinamide (6c): Following the general procedure for the alkylation, sulfinyl amide 5c (321 mg, 1.21 mmol) was converted into 6c. Purification of the crude product by column chromatography on amine-functionalized silica by using gradient elution from 6% EtOAc/petroleum ether to 60% EtOAc/petroleum ether afforded product as a white solid (309 mg, 91% yield); analytical TLC on silica gel, 2:5 EtOAc/petroleum ether, Rf 0.32. Pure material was obtained by crystallization from Et₂O: mp 107-109 °C. IR (film, cm⁻¹) 3408 (NH), 1054 (S=O). ¹H NMR (400 MHz, CDCl₃, ppm) δ 7.17 (1H, dd, J = 7.8, 7.8 Hz), 6.57 (1H, d, J = 7.8 Hz), 6.42 (1H, d, J = 7.8 Hz), 4.98 (1H, dd, J = 8.3, 6.3 Hz), 4.77 (1H, s), 2.94 (1H, ddd, J = 16.0, 9.4, 4.6 Hz), 2.84 (3H, s), 2.78-2.69 (1H, m), 2.44 (3H, s), 2.31 (1H, dtd, J = 9.0, 4.6, 4.6 Hz), 2.08–1.99 (1H, m), 1.24 (9H, s). ¹³C NMR (100.6 MHz, CDCl₃, ppm) δ 147.1, 145.2, 129.9, 122.9, 112.7, 107.2, 69.5, 58.1, 30.3, 30.2, 30.1, 25.5, 23.9. Anal. Calcd for C15H24N2OS: C, 64.25; H, 8.63; N, 9.99. Found: C, 64.33; H, 8.75; N, 9.83. Optical roation $[\alpha]^{20}_{D}$ –163.8 (c 1.71, EtOH).

 (R_{s}) -2-((1S)-1-[tert-Butyl(methyl)oxo- λ^{6} -sulfanylidene]amino-2,2-dimethylpropyl)-4-chloro-N-methylaniline (7e): Following the general procedure for the alkylation, sulfinyl amide 5e (200 mg, 0.61 mmol) was converted into 7e. Purification of the crude product by column chromatography by using gradient elution from 5% EtOAc/petroleum ether to 30% EtOAc/petroleum ether afforded product as a white solid (158 mg, 75% yield); analytical TLC on silica gel, 2:5 EtOAc/EtOAc, Rf 0.44. Pure material was obtained by crystallization from hexanes: mp 134-136 °C. IR (film, cm $^{-1}$) 3330 (NH), 1513 (N=S), 1231 (S=O). ¹H NMR (400 MHz, $CDCl_3$, ppm) δ 7.32 (0.2H, d, J = 2.6 Hz), 7.07–7.02 (1H, m), 6.89 (0.8H, d, *J* = 2.6 Hz), 6.51 (0.2H, d, *J* = 8.6 Hz), 6.44 (0.8H, d, *J* = 8.6 Hz), 6.23 (1H, q, J = 4.9 Hz), 4.07 (0.2H, s), 4.05 (0.8H, s), 2.84 (0.5H, s), 2.74 (2.5H, s), 2.42 (2.5H, s), 2.19 (0.5H, s), 1.47–1.41 (9H, m), 0.93–0.90 (9H, m). ¹H NMR (400 MHz, CDCl₃, ppm) δ 147.9, 114.9, 130.9, 130.6, 129.4, 127.2, 127.1, 126.7, 119.4, 111.4, 111.1, 67.5, 59.4, 59.0, 56.6, 38.1, 37.4, 33.0, 31.1, 30.4, 27.8, 26.5, 23.7, 23.6. Anal. Calcd for $\mathrm{C_{17}H_{29}ClN_2OS:}$ C, 59.19; H, 8.47; N, 8.12. Found: C, 59.43; H, 8.48; N, 7.99. [α]²⁰_D –10.4 (*c* 0.92, EtOH).

(R_5)-2-((15)-1-[*tert*-Butyl(methyl)oxo- λ^6 -sulfanylidene]amino-2,2-dimethylpropyl)-4-chloro-*N*,*N*-dimethylaniline (7f): Following the general procedure for the alkylation, sulfinyl amide Sf (185 mg, 0.54 mmol) was converted into 7f. Purification of the crude product by column chromatography using gradient elution from 5% EtOAc/petroleum ether to 20% EtOAc/petroleum ether afforded product as a white foam (119 mg, 62% yield); analytical TLC on silica gel, 2:5 EtOAc/petroleum ether, R_f 0.56. IR (film, cm⁻¹) 1479 (N=S), 1239 (S=O). ¹H NMR (400 MHz, CDCl₃, ppm) δ 7.38 (1H, d, *J* = 2.2 Hz), 7.11 (1H, dd, *J* = 8.5, 2.2 Hz), 7.07 (1H, d, *J* = 8.5 Hz), 4.80 (1H, s), 2.63 (6H, s), 2.24 (3H, s), 1.44 (9H, s), 0.99 (9H, s). ¹³C NMR (100.6 MHz, CDCl₃, ppm) δ 151.5, 142.9, 129.8, 128.9, 127.0, 122.2, 59.8, 57.2, 45.5, 37.1, 34.6, 26.6, 23.7. HRMS-ESI (*m*/*z*) calcd for C₁₈H₃₂N₂OSCl [M + H]⁺ 359.1924, found 359.1918. [α]²⁰ + 3.9 (*c* 0.80, EtOH).

General Procedure for Cleavage of *N*-tert-Butanesulfinyl Chiral Auxiliary. Sulfinyl amide 5a-f or 6a-c (1.0 equiv) was dissolved in a 1:1 mixture of anhydrous 1,4-dioxane and anhydrous MeOH (6 mL/mmol of amide), and anhydrous HCl in dioxane (4 M solution in dioxane, 4.0 equiv) was added. After the mixture was stirred at room temperature for 1 h, all volatiles were removed in vacuo, and the residue was dissolved in water (20 mL/mmol of amide) and extracted with EtOAc (10 mL/mmol of amide). The water layer was basified to pH 8 with aqueous concentrated NH₄OH and extracted with EtOAc. Combined organic extracts were washed with brine, dried over Na₂SO₄, and concentrated (rotary evaporator) to afford the 1,3-diamines. The crude diamines were dissolved in anhydrous 1,4-dioxane and converted into hydrochloric acid salts by dropwise addition of anhydrous HCl in dioxane (4 M solution in dioxane, 1.0 equiv), followed by filtration of the formed precipitate.

(1*R*)-1-(2-Aminophenyl)-1-ethanamine hydrochloride (1a·HCl): Following the general procedure, cleavage of the chiral auxiliary in sulfinyl amide 5a (250 mg, 1.04 mmol) afforded 1a·HCl as a white solid (176 mg, 98% yield); analytical TLC on silica gel, 9:1 CHCl₃/MeOH, *R_f* 0.28. Pure material was obtained by crystallization from MeOH/MeCN: mp 125–127 °C. IR (free base 1a, film, cm⁻¹) 3364 (NH₂), 3359 (NH₂), 3324 (NH₂), 3294 (NH₂). ¹H NMR (400 MHz, DMSO-*d₆*, ppm) δ 8.41 (2H, s), 7.33 (1H, dd, *J* = 7.8, 1.2 Hz), 7.06–6.99 (1H, m), 6.74–6.70 (1H, m), 6.66–6.60 (1H, m), 4.52 (1H, q, *J* = 6.6 Hz), 1.44 (3H, d, *J* = 6.6 Hz). ¹³C NMR (100.6 MHz, CDCl₃, pmm) δ 145.4, 129.0, 126.3, 123.6, 117.3, 116.6, 44.9, 20.1. HRMS-ESI (*m*/*z*) calcd for C₈H₁₂N₂ [M + H]⁺ 137.1079, found 137.1094. [α]²⁰_D -7.1 (*c* 1.0, MeOH).

(1*R*)-1-[2-(Methylamino)phenyl]-1-ethanamine hydrochloride (1b·HCl): Following the general procedure, cleavage of the chiral auxiliary in sulfinyl amide **5b** (250 mg, 0.98 mmol) afforded 1b·HCl as a white solid (171 mg, 94% yield); analytical TLC on silica gel, 9:1 CHCl₃/MeOH, *R_f* 0.12. Pure material was obtained by crystallization from MeOH/MeCN: mp 173–175 °C. IR (free base 1b, film, cm⁻¹) 3370 (NH), 3309 (NH), 3200 (NH); ¹H NMR (400 MHz, DMSO-*d*₆, ppm) δ 8.39 (3H, s), 7.32 (1H, dd, *J* = 7.7, 1.4 Hz), 7.22–7.12 (1H, m), 6.70–6.63 (1H, m), 6.62–6.53 (1H, dd, *J* = 8.2, 0.8 Hz), 5.63 (1H, s), 4.54 (1H, s), 2.70 (3H, s), 1.43 (3H, d, *J* = 6.7 Hz). ¹³C NMR (100.6 MHz, DMSO-*d*₆, ppm) δ 146.6, 129.5, 125.8, 123.7, 116.3, 100.6, 44.5, 30.5, 20.2. Anal. Calcd for C₉H₁₅N₂Cl: C, 57.90; H, 8.10; N, 15.01. Found: C, 57.88; H, 8.13; N, 14.85. Optical rotation [α]²⁰_D – 19.1 (*c* 0.92, MeOH).

(1*R*)-7-(Methylamino)-2,3-dihydro-1*H*-inden-1-amine hydrochloride (1c·HCl): Following the general procedure, cleavage of the chiral auxiliary in sulfinyl amide 5c (564 mg, 2.12 mmol) afforded 1c·HCl as a white solid (400 mg, 95% yield); analytical TLC on silica gel, 9:1 CHCl₃/MeOH, R_f 0.20. Pure material was obtained by crystallization from MeOH/MeCN: mp 175–177 °C. IR (free base 1c, film, cm⁻¹) 3346 (NH), 3189 (NH). ¹H NMR (400 MHz, DMSO- d_{6i} ppm) δ 8.22 (3H, s), 7.16 (1H, dd, J = 7.6, 7.6 Hz), 6.56 (1H, d, J = 7.4 Hz), 6.40 (1H, d, J = 8.0 Hz), 4.66 (1H, d, J = 7.0 Hz), 3.63 (1H, s), 3.16–3.06 (1H, m), 2.77–2.69 (1H, m), 2.72 (3H, s), 2.36–2.24 (1H, m), 2.14–2.06 (1H, m). ¹³C NMR (100.6 MHz, DMSO- d_{6i} ppm) δ 146.6, 146.4, 131.3, 123.2, 122.7, 108.1, 53.0, 31.0, 30.5, 30.1. Anal. Calcd for C₁₀H₁₅N₂Cl: C, 60.45; H, 7.61; N, 14.10. Found: C, 60.45; H, 7.69; N, 13.85. Optical rotation [α]²⁰_D –77.7(c 0.87, MeOH).

(15)-1-(2-Amino-5-chlorophenyl)-2,2-dimethyl-1-propanamine hydrochloride (1d·HCl): Following the general procedure, cleavage of the chiral auxiliary in sulfinyl amide **5d** (448 mg, 1.41 mmol) afforded **1d** · **HCl** as a white solid (312 mg, 89% yield); analytical TLC on silica gel, 9:1 CHCl₃/MeOH, R_f 0.28. Pure material was obtained by crystallization from MeOH/MeCN: mp 225–227 °C. IR (free base **1d**, film, cm⁻¹) 3352 (NH), 3334 (NH), 3321 (NH), 3253 (NH); ¹H NMR (400 MHz, DMSO- d_6 , ppm) δ 8.37 (3H, s), 7.25 (1H, d, J = 2.4 Hz), 7.04 (1H, dd, J = 8.6, 2.4 Hz), 6.68 (1H, d, J = 8.6 Hz), 5.51 (2H, s), 4.34 (1H, s), 0.97 (9H, s). ¹³C NMR (100.6 MHz, DMSO- d_6 , ppm) δ 146.4, 128.8, 127.7, 120.9, 119.1, 117.4, 56.0, 35.8, 26.2. Anal. Calcd for C₁₁H₁₈Cl₂N₂: C, 53.02; H, 7.28; N, 11.24. Found: C, 52.96; H, 7.24; N, 11.19. Optical rotation [α]²⁰_D – 66.9 (c 1.11, MeOH).

(15)-1-[5-Chloro-2-(methylamino)phenyl]-2,2-dimethyl-1-propanamine hydrochloride (1e·HCl): Following the general procedure, cleavage of the chiral auxiliary in sulfinyl amide Se (371 mg, 1.12 mmol) afforded 1e·HCl as a white solid (283 mg, 96% yield); analytical TLC on silica gel, 9:1 CHCl₃/MeOH, R_f 0.32. Pure material was obtained by crystallization from MeOH/MeCN: mp 234–236 °C. IR (free base 1e, film, cm⁻¹) 3313 (NH), 3230 (NH). ¹H NMR (400 MHz, DMSO- d_{60} ppm) δ 8.45 (3H, s), 7.32 (1H, d, J = 2.4 Hz), 7.18 (1H, dd, J = 8.8, 2.4 Hz), 6.54 (1H, d, J = 8.8 Hz), 5.89 (1H, q, J = 4.3 Hz), 4.45 (1H, s), 2.69 (3H, d, J = 4.3 Hz), 0.96 (9H, s). ¹³C NMR (100.6 MHz, DMSO- d_{6r} ppm) δ 146.9, 129.0, 127.7, 121.9, 118.8, 66.8, 55.5, 35.7, 30.6, 26.2. Anal. Calcd for C₁₂H₂₀Cl₂N₂: C, 54.76; H, 7.66; N, 10.64. Found: C, 54.87; H, 7.70; N, 10.27. Optical rotation [α]²⁰_D – 52.7(*c* 1.01, MeOH).

(15)-1-[5-Chloro-2-(dimethylamino)phenyl]-2,2-dimethyl-1propanamine hydrochloride (1f·HCl): Following the general procedure, cleavage of the chiral auxiliary in sulfinyl amide 5f (262 mg, 0.76 mmol) afforded 1f·HCl as a white solid (200 mg, 95% yield); analytical TLC on silica gel, 9:1 CHCl₃/MeOH, R_f 0.32. Pure material was obtained by crystallization from MeOH/MeCN: mp 254–259 °C. IR (free base 1f, film, cm⁻¹) 3355 (NH), 3163 (NH). ¹H NMR (400 MHz, DMSO d_6 , ppm) δ 8.64 (3H, s), 7.61 (1H, d, J = 2.4 Hz), 7.41 (1H, dd, J = 8.6, 2.4 Hz), 7.35 (1H, d, J = 8.6 Hz), 4.65 (1H, q, J = 5.7 Hz), 2.57 (6H, s), 0.93 (9H, s). ¹³C NMR (100.6 MHz, DMSO- d_6 , ppm) δ 152.8, 134.5, 129.5, 128.7, 128.3, 123.9, 56.8, 45.6, 35.0, 26.6. Anal. Calcd for C₁₃H₂₂Cl₂N₂: C, 56.32; H, 8.0; N, 10.10. Found: C, 56.33; H, 8.13; N, 9.96. Optical rotation [α]²⁰_D +78.7 (c 0.91, MeOH).

(1*R*)-1-(2-Aminophenyl)-*N*-methyl-1-ethanamine hydrochloride (2a · HCl). Following the general procedure, cleavage of the chiral auxiliary in sulfinyl amide 6a (204 mg, 0.80 mmol) afforded 2a · HCl as a white solid (165 mg, 91% yield); analytical TLC on silica gel, 9:1 CHCl₃/MeOH, *R_f* 0.12. Pure material was obtained by crystallization from MeOH/MeCN: mp 184–186 °C. IR (free base 2a, film, cm⁻¹) 3339 (NH), 3180 (NH). ¹H NMR (400 MHz, DMSO*d*₆, ppm) δ 8.45 (3H, s), 7.56 (1H, d, *J* = 7.8 Hz), 7.24–7.16 (1H, m), 7.04–6.88 (2H, m), 4.54 (1H, q, *J* = 6.5 Hz), 3.57 (1H, s), 2.42 (3H, s), 1.53 (3H, d, *J* = 6.5 Hz). ¹³C NMR (100.6 MHz, DMSO-*d*₆, ppm) δ 141.4, 129.9, 124.5, 121.3, 119.3, 52.3, 30.6, 19.0. HRMS-ESI (*m*/*z*) calcd for C₉H₁₅N₂ [M + H]⁺ 151.1235, found 151.1261. Optical rotation [α]²⁰_D – 18.4 (*c* 0.84, MeOH).

(1*R*)-*N*-Methyl-1-[2-(methylamino)phenyl]-1-ethanamine hydrochloride (2b · HCl). Following the general procedure, cleavage of the chiral auxiliary in sulfinyl amide 6b (338 mg, 1.26 mmol) afforded 2b · HCl as a white solid (235 mg, 93% yield); analytical TLC on silica gel, 9:1 CHCl₃/MeOH, *R_f* 0.20. Pure material was obtained by crystallization from MeOH/MeCN: mp 206–208 °C. IR (free base 2b, film, cm⁻¹) 3286 (NH), 3200 (NH). ¹H NMR (400 MHz, DMSO-*d*₆, ppm) δ 9.78 (1H, s), 8.99 (1H, s), 7.44 (1H, d, *J* = 7.5 Hz), 7.24–7.16 (1H, m), 6.71 (1H, dd, *J* = 7.5, 7.5 Hz), 6.63 (1H, d, *J* = 8.0 Hz), 4.55 (1H, q, *J* = 6.4 Hz). ¹³C NMR (100.6 MHz, DMSO-*d*₆, ppm) δ 147.0, 130.0, 126.9, 121.8, 116.9, 111.2, 51.9, 30.6, 30.6, 18.8. HRMS-ESI (*m*/*z*) calcd for C₁₀H₁₇N₂ [M + H]⁺ 165.1392, found 165.1371. Optical rotation [α]²⁰_D -40.6(*c* 0.98, MeOH).

(1R)-N-Methyl-7-(methylamino)-2,3-dihydro-1H-inden-1amine hydrochloride (2c·HCl). Following the general procedure, cleavage of the chiral auxiliary in sulfinyl amide 6c (200 mg, 0.713 mmol) afforded 2c·HCl as a white solid (148 mg, 97% yield); analytical TLC on silica gel, 9:1 CHCl₃/MeOH, R_f 0.12. Pure material was obtained by crystallization from MeOH/MeCN: mp 192–194 °C. IR (free base 2c, film, cm⁻¹) 3298 (NH), 3274 (NH). ¹H NMR (400 MHz, DMSO-*d*₆, ppm) δ 9.08 (2H, s), 7.17 (1H, dd, J = 7.8, 7.8 Hz), 6.55 (1H, d, J = 7.4 Hz), 6.39 (1H, d, J = 7.8 Hz), 4.76-4.69 (1H, m), 3.33 (1H, s), 3.23-3.05 (1H, m), 2.80-2.63 (4H, m), 2.47 (3H, s), 2.30-2.16 (2H, m). ¹³C NMR (100.6 MHz, DMSO-d₆, ppm) δ 147.3, 147.0, 131.7, 120.9, 112.5, 107.9, 60.6, 30.7, 30.3, 30.0, 28.6. Anal. Calcd for C₁₁H₁₇N₂Cl: C, 62.11; H, 8.06; N, 13.17. Found: C, 62.14; H, 7.98; N, 13.15. Optical rotation $[\alpha]_{D}^{20}$ –148.5 (*c* 0.91, MeOH).

General Procedure for Synthesis of Diamines 2d-f. To a solution of diamine 1d-f(1 equiv) in $CH_2Cl_2(5 \text{ mL/mmol of diamine})$ 1d-f) at 0 °C under argon atmosphere was added dropwise neat DIC (1.0 equiv). The mixture was stirred at 0 °C for 15 min, whereupon neat HCOOH (1.0 equiv) was added slowly. After being stirred for 1.5 h at 0 °C, the solution was basified to pH 8 with aqueous saturated NH₄OH, extracted with EtOAc (3 \times 35 mL), dried over Na₂SO₄, and evaporated. The semisolid residue was treated with CH_2Cl_2 (5 mL/mmol of diamine 1d-f), the resulting precipitate was removed by filtration, and the filter cake was washed with CH2Cl2. Combined filtrates were concentrated, then the oily residue was dissolved in dry THF (5 mL/mmol of diamine 1d-f) and cooled to 0 °C under argon atmosphere. Lithium aluminum hydride (1 M solution in THF, 3 equiv with respect to the diamine 1d-f) was added dropwise, and the resulting solution was heated under reflux for 5 h. After the solution was cooled to 0 °C, the Fieser-type workup³⁶ (careful successive dropwise addition of water, 15% aqueous NaOH solution, and additional water followed by filtration of a granular inorganic precipitate) afforded the diamines 2d-f. Diamines 2d-f were dissolved in anhydrous 1,4-dioxane and converted into hydrochloric acid salts by dropwise addition of anhydrous HCl in dioxane (4 M solution in dioxane, 1.0 equiv), followed by filtration of the formed precipitate.

(1S)-1-(2-Amino-5-chlorophenyl)-N,2,2-trimethyl-1-propanamine hydrochloride (2d·HCl): Following the general procedure, N-formylation of (S)-1d (200 mg, 0.94 mmol) and subsequent reduction with LiAlH4 afforded diamine 2d·HCl as a white solid (156 mg, 63% yield); analytical TLC on silica gel, 9:1 CHCl₃/MeOH, R_f 0.32. Pure material was obtained by crystallization from MeOH/MeCN: mp 225–227 °C. IR (free base 2d, film, cm⁻¹) 3371 (NH), 3292 (NH), 3180 (NH). ¹H NMR (400 MHz, DMSO- d_{6} , ppm) δ 9.19 (1H, s), 8.94 (1H, s), 7.41-7.36 (1H, m), 7.12-7.04 (1H, m), 6.77-6.69 (1H, m), 4.37 (1H, d, J = 9.8 Hz), 3.88-2.78 (2H, s), 2.35-2.25 (3H, m), 1.01 (9H, s). ¹³C NMR (100.6 MHz, DMSO-*d*₆, ppm) δ 147.7, 129.3, 127.3, 119.6, 118.0, 117.9, 64.7, 35.9, 32.7, 26.6. HRMS-ESI (m/z) calcd for C₁₂H₂₀N₂Cl [M + H]⁺ 227.1315, found 227.1297. $[\alpha]^{20}_{D}$ – 16.4 (*c* 0.94, MeOH).

(15)-1-[5-Chloro-2-(methylamino)phenyl]-N,2,2-trimethyl-1propanamine hydrochloride (2e · HCl): Following the general procedure, N-formylation of (S)-1e (200 mg, 0.88 mmol) and subsequent reduction with LiAlH₄ afforded diamine 2e · HCl as a white solid (190 mg, 78% yield); analytical TLC on silica gel, 9:1 CHCl₃/MeOH, R_f0.40. Pure material was obtained by crystallization from MeOH/MeCN: mp 237–239 °C. IR (free base 2e; film, cm⁻¹) 3284 (NH), 3200 (NH). ¹H NMR (400 MHz, DMSO-*d*₆, ppm) δ 9.05 (1H, s), 8.88 (1H, s), 7.34 (1H, d, J = 2.4 Hz), 7.20 (1H, dd, J = 8.8, 2.4 Hz), 6.57 (1H, d, J = 8.8 Hz), 5.84 (1H, s), 4.43–4.38 (1H, m), 2.66 (3H, s), 2.27 (3H, t, J = 5.0 Hz), 0.96 (9H, s). ¹³C NMR (100.6 MHz, DMSO-*d*₆, ppm) δ 148.2, 129.6, 127.1, 119.3, 118.8, 112.4, 64.2, 35.9, 32.8, 30.7, 26.5. HRMS-ESI (m/z) calcd for C₁₃H₂₂N₂Cl $[M + H]^+$ 241.1472, found 241.1472. $[\alpha]^{20}_{D}$ – 52.1(*c* 0.83, MeOH). Anal. Calcd for salt of **2e** with picric acid, C19H24ClN5O7: C, 48.57; H, 5.15; N, 14.90. Found: C, 48.56; H, 5.00; N, 14.98.

(1S)-1-[5-Chloro-2-(dimethylamino)phenyl]-N,2,2-trimethyl-1-propanamine hydrochloride (2f·HCl): Following the general procedure, N-formylation of (S)-1f (200 mg, 0.83 mmol) and subsequent reduction with LiAlH4 afforded diamine 2f·HCl as a white solid (157 mg, 65% yield); analytical TLC on silica gel, 9:1 CHCl₃/MeOH, $R_f = 0.48$. Pure material was obtained by crystallization from MeOH/ MeCN: mp 221–223 °C. IR (free base 2f; film, cm⁻¹) 3210 (NH). ¹H NMR (400 MHz, DMSO-*d*₆, ppm) δ 9.42 (1H, s), 8.90 (1H, s), 7.74 (1H, s), 7.46 (2H, s), 4.70 (1H, s), 2.55 (6H, s), 2.38 (3H, s), 0.98 (9H, s). ¹³C NMR (100.6 MHz, DMSO-*d*₆, ppm) δ 154.2, 132.3, 130.2, 129.6, 127.8, 125.3, 65.5, 46.0, 35.3, 33.2, 27.1. HRMS-ESI (m/z) calcd for $C_{14}H_{24}N_2Cl\,[M+H]^+$ 255.1628, found 255.1645. $[\alpha]^{20}{}_D$ +4.2 (c 0.12, MeOH). Anal. Calcd for salt of 2f with picric acid, C₂₀H₂₆ClN₅O₇: C, 49.64; H, 5.42; N, 14.47. Found: C, 49.63; H, 5.28; N, 14.44.

ASSOCIATED CONTENT

S Supporting Information. Kinetics of the atropisomerization of (Z)-4f; DFT computed relative energies of (P)-(Z)-4e and (M)-(Z)-4e atropisomers; X-ray crystallographic data for imines 4a,b,d-f and sulfinylamides 5a,b,e and 6c as well as sulfoximine 7f (CIF files); and copies of ¹H and ¹³C NMR spectra for all compounds. This material is available free of charge via the Internet at http://pubs.acs.org.

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(18) For NMR spectra see the Supporting Information, p S10.

(19) Configuration of (Z)-(M)-4f was confirmed by X-rays analysis.

(20) *Syn*-diaxial orientation between a sulfinyl group and a proton in cyclic sulfoxides results in downfield shifts for the proton; see: (a) Harpp, D. N.; John, G.; Gleason J. Org. Chem. **1971**, *36*, 1314. (b) Buchanan, G. W.; Durst, T. *Tetrahedron Lett.* **1975**, *16*, 1683. For the related shilding effects in ¹³C spetra see: Kato, A.; Numata, M. *Tetrahedron Lett.* **1972**, *13*, 203.

(21) For a list of chemical shifts see the Supporting Information (Table S1, p S9).

(22) Complete geometry optimization was carried out for aniline (*Z*)-4e with hydrogen bonded THF molecule using B3LYP hybrid density functional as implemented in Gaussian 03. A THF molecule was introduced to minimize the putative intramolecular hydrogen bond in (*P*)-atropisomer between N-H of aniline and oxygen of sulfinyl group. In fact, the small difference between N-H chemical shifts of (*P*) and (*M*) atropisomers in various solvents ($\Delta\delta$ (THF- d_8) = 0.22 ppm; $\Delta\delta$ -(CHCl₃-d) = 0.6 ppm) confirms the absence of the intramolecular hydrogen bond in solutions. A relative energy of (*P*) and (*M*) atropisomers of (*Z*)-4e was calculated by using the B3LYP/6-31G(d,p) basis set (see the Supporting Information for details).

(23) A series of 2D EXSY spectra were acquired by using the phasesensitive NOESY pulse sequence to establish reasonable mixing times. A mixing time of 1 s at T = 258 K was subsequently chosen for all 2D EXSY experiments. The rate constants for chemical exchange were calculated from the ratio of diagonal and exchange cross peaks as described in: (a) Perrin, C. L.; Dwyer, T. G. Chem. Rev. 1990, 90, 935. (b) Gibson, K. R.; Hitzel, L.; Mortishire-Smith, R. J.; Gerhard, U.; Jelley, R. A.; Reeve, A. J.; Rowley, M.; Nadin, A.; Owens, A. P. J. Org. Chem. 2002, 67, 9354. See also the Supporting Information (pp S5–S6) for details. The exchange rate constant for (Z)-4f, however, could not be determined from the 2D EXSY (NOESY) spectra because of the very slow interconversion of (Z)-4f isomers on the time scale of the NMR experiment. Instead, isomerization kinetics of the individual pure atropisomer (Z)-(P)-4f was measured at three different temperatures ($T_1 = 298$ K, $T_2 = 313$ K, and $T_3 = 333$ K). The Gibbs free energy of activation at T = 298 K was calculated from the Eyring plot of the atropisomerization rate constants vs inverse temperature (see the Supporting Information, pp S3-S4, for details).

(24) Free energies of activation for atropisomerization of orthosubstituted acetophenone imines in toluene- d_8 were found to be in the range from 14.4 to 20.4 kcal/mol (60.2 to 85.4 kJ/mol): Boyd, D. R.; Al-Showiman, S.; Jennings, W. B. J. Org. Chem. **1978**, 43, 3335.

(25) The atropisomerization barrier of 102.9 kJ/mol (24.6 kcal/mol) has been determined in DMSO- d_6 for highly hindered *tert*-butylketimines: Casarini, D.; Lunazzi, L.; Macciantelli, D. J. Chem. Soc., Perkin Trans. 2 **1992**, 1363.

(26) A cyclic six-membered transition state has been proposed in the reduction of sulfinylketimines with DIBAL: (a) Hose, D. R. J.; Mahon, M. F.; Molloy, K. C.; Raynham, T.; Wills, M. J. Chem. Soc., Perkin Trans. 1 1996, 691. (b) Chelucci, G.; Baldino, S.; Chessa, S. Tetrahedron 2006, 62, 619.

(27) Atomic charge calculations have demonstrated considerable negative charge on oxygen in sulfinylimines: Bharatam, P. V.; Uppal, P.; Kaur, D. J. Chem. Soc., Perkin Trans. 2 2000, 43.

(28) Interestingly, neither isomer of (*Z*)-4f could be reduced with BH_3 ·THF at -78 °C (Conditions A: Table 3, entries 11 and 14).

(29) Individual atropisomers (*Z*)-(*P*)-4f and (*Z*)-(*M*)-4f did not undergo atropisomerization under the reduction conditions (BH₃·THF (1.6 equiv), -15 °C, THF- d_8 , 3 h) as evidenced by NMR (see the Supporting Information, p S7, for details).

(30) The atropisomerization barrier of 97.9 kJ/mol at 25 °C (see Table 2) corresponds to an isomerization half-life (conversion of a pure atropisomer (*Z*)-(*P*)-4f to a (*P*):(*M*)=75:25 mixture) of 4.3 h. In fact, the actual (*P*)(*M*) isomerization rate is higher because the backward (*M*)(*P*) transformation is suppressed due to the rapid reduction of the more reactive atropisomer (*Z*)-(*M*)-4f immediate upon forming.

(31) In a control experiment pure crystalline atropisomer (*Z*)-(*M*)-4d was added to precooled $(-78 \ ^{\circ}C)$ THF- d_8 and an ¹H NMR spectrum of the resulting suspension (at -45 $\ ^{\circ}C$) was acquired immediately. Two sets of signals in a ratio of 78:22 were observed for the dissolved fraction, showing that spontaneous atropisomerization occurs in THF- d_8 solution under the reduction conditions.

(32) The structure of $(R_{Sr}S)$ -7d was confirmed by X-ray analysis (see the Supporting Information).

(33) Prepared following the procedure described in the literature: Nguyen, P.; Corpuz, E.; Heidelbaugh, T. M.; Chow, K.; Garst, M. E. J. Org. Chem. 2003, 68, 10195. (34) Prepared as described by: Pierce, M. E.; Parsons, R. L., Jr.; Radesca, L. A.; Lo, Y. S.; Silverman, S.; Moore, J. R.; Islam, Q.; Choudhury, A.; Fortunak, J. M. D.; Nguyen, D.; Luo, C.; Morgan, S. J.; Davis, W. P.; Confalone, P. N.; Chen, C.; Tillyer, R. D.; Frey, L.; Tan, L.; Xu, F.; Zhao, D.; Thompson, A. S.; Corley, E. G.; Grabowski, E. J. J.; Reamer, R.; Reider, P. J. *J. Org. Chem.* **1998**, *63*, 8536.

(35) To avoid isomerization of individual atropisomers in eluate, collected fractions were cooled to -78 °C (dry ice–acetone bath).

(36) Fieser, L. F.; Fieser, M. Reagents for Organic Synthesis; Wiley: New York, 1967; Vol. 1, pp 581–595.